

DART AEROSPACE LTD		Work Order :	20323
		Description:	Disassemble / <i>Reassemble</i>
Return to stock for inventory purposes		Approval :	
1x K10012 ; 2x K10213 ; 1x K10013			Page 1 of 1

Step	Location	Procedure	By	Date																																																																																																																																
1	PK	Remove from Stock <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>K10012</td> <td></td> <td>0140026</td> </tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	K10012		0140026														04-02-06																																																																																																												
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3		Do NOT RETURN ANY ITEMS TO STOCK IN MIS	513	04-02-06																																																																																																																																
	DC	Close W/O Inspect Level 21	54C	04.02.06																																																																																																																																

8 X AN960 JD514 } Same as previous paper
8 X AN960 JD10 }

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~~1 X AN960 JD514 = 21665~~

~~12 X AN960 JD514 = 21665~~

~~8 X AN960 JD514 = 21665~~

~~15 X AN960 JD514 = 21665~~

~~6 X AN960 JD514 = 21665~~

~~1 X AN960 JD514 = 21665~~

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K 10012

B 14012B

- Cindy

Q X

K 10013

B 10045

- Cindy

Q X K 10013

B 17652

- foamed

DART AEROSPACE LTD		Work Order:	10245
Description: D206-642-213 Saddle Kit		Part Number:	K10213
TSR HISI		Qty:	1

REFERENCE ONLY

Step	Location	Procedure	By	Date	Qty																																																																																																																
1	EXPEDITING	Issue Work Order	CS	99.07.01	1																																																																																																																
2	EXPEDITING	Type labels as per QSI 014	CS	99.07.01	1																																																																																																																
3	STORES	<div>Pick:<table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>✓1</td><td>D2665-1</td><td>Saddle</td><td>_____</td></tr><tr><td>✓1</td><td>D2666-1</td><td>Saddle</td><td>_____</td></tr><tr><td>✓1</td><td>D2667-1</td><td>Saddle</td><td>_____</td></tr><tr><td>✓1</td><td>D2668-1</td><td>Saddle</td><td>_____</td></tr><tr><td>✓16</td><td>D2652</td><td>Bushing</td><td>_____</td></tr><tr><td>✓1</td><td>D2655</td><td>Tow Ring</td><td>Refer to D206-642-241 Batch 7841 DM</td></tr><tr><td>✓5</td><td>D2712</td><td>Set Screw</td><td>_____</td></tr><tr><td>✓1</td><td>D206-651</td><td>GHW Kit</td><td>_____</td></tr><tr><td>DM From Stock → ✓1</td><td>AN3-5A AN4-5A</td><td>Bolt Ref</td><td>M1698 DM</td></tr><tr><td>✓8</td><td>AN3-41A</td><td>Bolt</td><td>_____</td></tr><tr><td>✓12</td><td>AN4-6A</td><td>Bolt</td><td>_____</td></tr><tr><td>✓4</td><td>AN5-7A</td><td>Bolt</td><td>_____</td></tr><tr><td>✓4</td><td>AN5-11A</td><td>Bolt</td><td>_____</td></tr><tr><td>✓2</td><td>AN5-32A</td><td>Bolt</td><td>_____</td></tr><tr><td>✓2</td><td>AN6-44A</td><td>Bolt</td><td>_____</td></tr><tr><td>→ ✓8 (24)</td><td>AN960JD10</td><td>Washer</td><td>_____</td></tr><tr><td>✓24 (8)</td><td>AN960JD416</td><td>Washer +16 from stock</td><td>M6085 DM</td></tr><tr><td>✓8</td><td>AN960JD516</td><td>Washer</td><td>_____</td></tr><tr><td>✓4</td><td>AN960JD616</td><td>Washer</td><td>_____</td></tr><tr><td>✓8</td><td>MS21042-3</td><td></td><td>_____</td></tr><tr><td></td><td>or MS21042L3</td><td>Nut</td><td>_____</td></tr><tr><td>✓12</td><td>MS21042-4</td><td></td><td>_____</td></tr><tr><td></td><td>or MS21042L4</td><td>Nut</td><td>_____</td></tr><tr><td>✓2</td><td>MS21042-5</td><td></td><td>_____</td></tr><tr><td></td><td>or MS21042L5</td><td>Nut</td><td>_____</td></tr><tr><td>✓2</td><td>MS21042-6</td><td></td><td>_____</td></tr><tr><td></td><td>or MS21042L6</td><td>Nut</td><td>_____</td></tr></tbody></table></div>	Qty	Part Number	Description	Batch	✓1	D2665-1	Saddle	_____	✓1	D2666-1	Saddle	_____	✓1	D2667-1	Saddle	_____	✓1	D2668-1	Saddle	_____	✓16	D2652	Bushing	_____	✓1	D2655	Tow Ring	Refer to D206-642-241 Batch 7841 DM	✓5	D2712	Set Screw	_____	✓1	D206-651	GHW Kit	_____	DM From Stock → ✓1	AN3-5A AN4-5A	Bolt Ref	M1698 DM	✓8	AN3-41A	Bolt	_____	✓12	AN4-6A	Bolt	_____	✓4	AN5-7A	Bolt	_____	✓4	AN5-11A	Bolt	_____	✓2	AN5-32A	Bolt	_____	✓2	AN6-44A	Bolt	_____	→ ✓8 (24)	AN960JD10	Washer	_____	✓24 (8)	AN960JD416	Washer +16 from stock	M6085 DM	✓8	AN960JD516	Washer	_____	✓4	AN960JD616	Washer	_____	✓8	MS21042-3		_____		or MS21042L3	Nut	_____	✓12	MS21042-4		_____		or MS21042L4	Nut	_____	✓2	MS21042-5		_____		or MS21042L5	Nut	_____	✓2	MS21042-6		_____		or MS21042L6	Nut	_____			
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4	QC	Inspect Level 4	DM	99.07.06	1																																																																																																																
5	STORES	Package as per QSI 014 1 Box 6	JB	99.07.06	1																																																																																																																
6	EXPEDITING	Close Work Order Returned Product Inventory +1 Cost/Part: 341.52	SNF	99.07.07	1																																																																																																																

Refer to
D206-642-213
B8777
DM
99.07.06

Rev	Date	Change	Revised By	Approved
A	99.05.03	K10213 used to be D206-642-213	DM	
B	99.05.11	Added Tow Ring (ECN 187)	DM	DM

RELEASED
DM 99.05.11

DM
99.07.15

00.06.14

DART AEROSPACE LTD		Work Order:	17652
Description: Saddle Kit		Part Number:	K10013
Drawing: K10013 rev. A		Qty:	4

REFERENCE ONLY

Step	Location	Procedure	By	Date	Qty																																																																																																																
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4	STORES	Identify and Stock		02-07-09	4																																																																																																																
5	EXPEDITING	Close W/O Cost / part: 420.04 420.04		02/07/10	4																																																																																																																

Rev	Date	Change	Revised By	Approved
A	00.05.31	New Issue	EC	
B	01.09.24	Removed Paper work and Labels	SM	EC

RELEASED
01.10.05

Ok to use
for this w/o
02/06/27

UNDER REVIEW
02/06/24

8 x AN960JD10 — m2799 + 24
~~8~~ x AN960JD10 — m6140

24 x AN960JD416 — m6085 + 24 + 16
1 x AN960JD416 — m2620
24 x AN960JD416 — m5519
6 x AN960JD416 — m4976
8 x AN960JD516 — m5813 + 6
8 x AN960JD616 — m3154 + 4 + 4

8 x AN3-41A — m5784
8 x AN3-41A — m5461

1 x AN3-5A — m3154

3 x AN4-5A — m1698
12 x AN4-6A — m5785
12 x AN4-6A — m5413

4 x AN5-7A — m5160
4 x AN5-7A — m3674
4 x AN5-11A — m5413
14 x AN5-32A — m5399
2 x AN6-44A — m5461
2 x AN6-44A — m6932

2 x AN5-32A — m4823

Q 64-02-04

14 8 x	MS21042-3	—	ML6339
12 x	MS21042-4	—	M5401 + 12
12 x	MS21042-4	—	ML6874
12 x	MS21042-4	—	ML565
2 x	MS21042-5	—	M2937
2 x	MS21042-6	—	M7052
4 x	MS21042L5	—	MS289
4 x	MS21042L6	—	ML6069
8 x	MS21042L3	—	M2937 + 8
1 x	D2655	—	B10530
1 x	D2655	—	B8052
10 x	D2884	—	B11047 + 2
10 x	D2885	—	B11048 + 2
1 x	D2666-1	—	B6976
1 x	D2665-1	—	B7504
1 x	D2666-651	—	B9302
1 x	D2666-651	—	B8205
15 x	D2712	—	B8929
5 x	D2712	—	B4883
32 x	D2650	—	B5565

① 04-02-64

2 x D2932-1 — B 15983
 2 x D2938-1 — B 14171
 2 x D2939-1 — B 17697
 2 x D2933-1 — B 15325
 4 x D2459 — B 9703
 2 x D2707-043 — B 7737
 2 x D2655 — B 11418
 26 x MS21042 L4 — M 10132
 16 x MS21042 L3 — M 11921
 2 x AN970-4 — M 9748
 2/4 x AN960 JD10 — M 11325
 2 x AN960 JD1016 — M 5519
 16 x AN960 JD516 — M 10765
 48 x AN960 JD416 — M 11151
 8 x AN5-13A — M 10383
 8 x AN5-12A — M 10383
 16 x AN5-11A — M 5413
 8 x MS21042 L3 — M 2937
 8 x AN960 JD10 — M 2799
 8 x AN3-37A — M 6071
 16 x D2652 — B 8905
 4 x D2934 — B 17686
 4 x D2935 — B 17687
 32 x D2652 — B 10930
 20 x D2712 — B 8929
 16 x AN3-41A — M 7201
 2 x AN4-5A — M 6651
 24 x AN4-6A — M 10248
 8 x AN5-10A — M 10288

04-02-04